

| | Production Number Below 10,000 | Production Number 10,000–1,000,000 | Production Number 1,000,000+ |
|---|-----------------------------------|---------------------------------------|---------------------------------|
| Low Abrasive Low Injection Pressures | Aluminum Alloys | AL or BeCu | P20 / 420SS BeCu |
| Medium Abrasive Medium Injection Pressures | 1045 Steel AL or BeCu | P20 / 4140 / S7 BeCu | D2 / S7 420SS |
| High Abrasive | P20 / S7 | D2 / H13 | H13 |
| High Injection Pressures | 1045 / 4140 / P20 | P20 / S7 | D2 |
| Corrosive Materials | P20 / 420SS | 420SS | 420SS |